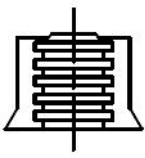
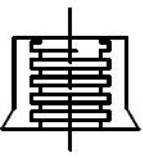
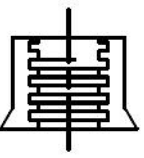
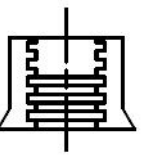
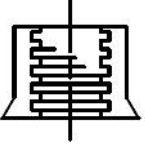
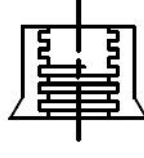
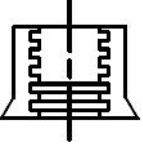
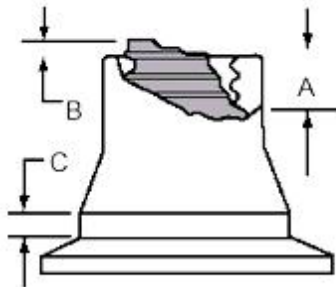


## Lock-bolt inspection data

				Acceptable fractures substantially flush with end of collar up to maximum of two lock witness marks within collar
				Unacceptable fractures three witness marks within collar



Dia.	A max	B max	C max
3/16	1/16	1/32	.050
1/4	1/8	3/32	.100
5/16	3/16	9/64	.100
3/8	1/4	11/64	.100

Measurements "A" and "B" should be considered as reference information. Dimension "A" is an approximation and is furnished to augment witness inspection. Dimension "B" can be exceeded and not affect the installed values. A "C" dimension less than tabulated value is an indication of an incomplete swage.

Full mechanical values can be assured when:

- 1) The pintail fractures substantially flush with the collar top, or
- 2) A maximum of two lock groove witness marks within the inside diameter of the collar are visible.