

## General Welding Requirements



- Driessen recommends WIG / TIG process. MIG process can also be used
- The welding has to be done by a welder, certified in the according welding process
- No cross welding at extrusions is allowed
- Never use weld rod as filler
- Both ends of crack have to be drilled (stop holes)
- Align and clean the extrusion before welding
- Weld the crack between the stop holes (total length of the crack) and do not weld the stop holes
- Welding wire AlMg5 (AA 5056); dia. approx. 1 mm / 0.04

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**DRIESSEN**

**Driessen Europe**  
De Stek 1,  
PO Box 28  
1770 AA Wieringerwerf  
The Netherlands  
Phone +31 227 606 161  
Fax +31 227 606 120  
Email [europe@driessen.com](mailto:europe@driessen.com)

**Driessen USA**  
3340 C Greens Rd.  
Suite 300  
Houston, TX 77032  
USA  
Phone +1 281 590 0300  
Fax +1 281 590 0308  
Email [houston@driessen.com](mailto:houston@driessen.com)

**Driessen Asia Pacific**  
Asia Pacific Region Sales Office  
4 Loyang Crescent  
Singapore 508979  
Singapore  
Phone +65 65 465 486  
Fax +65 65 465 487  
Email [singapore@driessen.com](mailto:singapore@driessen.com)