Huck-Gun LH-224 & nose assembly 99-1458

Care + Maintenance

Every 4000 Drives
Ensure that Nose Assembly Collet & Anvil are fully tightened onto the Tool.

Every 4000 Drives
Remove Nose Assembly and dismantle. Examine all parts for wear and/or damage - particularly the Chuck Jaws and Swaging Anvil - replace parts as necessary.
Clean all parts thoroughly, (particularly the Chuck Jaws), before re-assembly.

Always.
Check supply air pressure is sufficient.
6.2 - 6.9 bar
(90 - 100 psi)

Every 4000 Drives

If a filter/Regulator / Lubricator is not being used, add a few drops of ATF Oil into Air Hose.

Always before use
Visually check tool for damage and oil leaks - repair
as necessary.

WARNING
Never use the Tool without the Pintail Deflector or Pintail Bottle fitted.

Wearing
If the Swaging Throat of the Anvil has a wear mark like this, the Collars will not swage correctly.
Replace Anvil immediately.

Every 4000 Drives
Check for correct oil level
- fill & bleed as necessary.

Remember!
Poor maintenance =
Poor Fastener installation

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DRIESSEN

Driessen Europe
De Stek 1,
PO Box 28
1770 AA Wieringerwerf
The Netherlands
Phone +31 227 606 161
Fax +31 227 606 120
Email europe@driessen.com

Driessen USA
3340 C Greens Rd.
Suite 300
Houston, TX 77032
USA
Phone +1 281 590 0300
Fax +1 281 590 0308
Email houston@driessen.com

Driessen Asia Pacific
Asia Pacific Region Sales Office
4 Loyang Crescent
Singapore 508979
Singapore
Phone +65 65 465 486
Fax +65 65 465 487
Email singapore@driessen.com